## Technical Information Bulletin

# Powders and Products

### CuLox—Silver and Silver Coated Copper Powder and Flakes

#### Description

CuLox provides pure silver and silver coated copper powders and flakes. The silver powders are chemically precipitated, while the coated products use gas atomized powders for feed stock. Our coated products have a continuous and uniform coating of silver which can be varied from 5-20 wt%. The size of our coated products is controlled by the size of our copper feed stock.

#### General Application

CuLox coated products are developed for use in the manufacture of fired electronic pastes, conductive inks, and conductive adhesive applications.

#### Pure Silver Spheres

Properties	0010	0020	0030
Ag Minimum	99.8	99.8	99.9
Total Heavy Metals Max. (Cu, Ni, Fe, Pb)	0.01	0.02	0.02
Na + K Maximum	0.01	0.01	0.01
Med. Size (Microtrac/Horiba) microns	0.25-1.0	0.5-2.0	1.25-3.5
Surface Area (m <sup>2</sup> /g)	1.0-3.0	0.25-1.5	0.25-0.75
Tap Density (gm/cc)	1.0-2.0	2.0-5.0	3.0-5.0
Apparent Density (gm/in <sup>3</sup> )	10-20	20-50	20-50

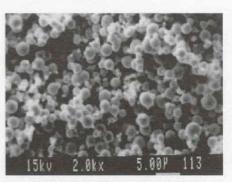
#### Silver Coated Copper Spheres and Flakes

#### Spheres

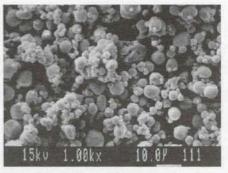
Properties	6030	6080	6200
Cu Minimum (Core Metal)	99.9 wt%	99.9 wt%	99.9 wt%
Ag Content	5-20 wt%	5-20 wt%	5-20 wt%
Med. Size (Microtrac/Horiba) microns	3.0-6.5	5.0-10.0	10.0-25.0
Surface Area (m <sup>2</sup> /g)	0.3-1.5	0.20-1.5	.01-1.0
Tap Density (gm/cc)	2.0-4.0	3.0-4.0	3.0-4.5
Apparent Density (gm/in <sup>3</sup> )	20-50	20-50	20-50

#### Flakes

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Properties	6030	6080	6200
Cu Minimum (Core Metal)	99.9 wt%	99.9 wt%	99.9 wt%
Ag Content	5-20 wt%	5-20 wt%	5-20 wt%
Med. Size (Microtrac/Horiba) microns	3.5-7.0	7.0-12.0	15.0-25.0
Surface Area (m <sup>2</sup> /g)	0.35-2.0	0.20-1.5	0.1-1.0
Tap Density (gm/cc)	2.0-4.0	3.0-4.0	3.0-4.5
Apparent Density (gm/in <sup>3</sup> )	20-50	20-50	20-50



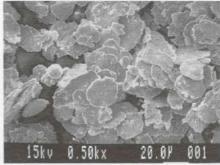
Typical SEM Photo of Ag (0030) 3 Micron Sphere



Typical SEM Photo of Cu Coated with Ag Spheres (CuLox 6030), 3 Micron Sphere



Typical SEM Photo of Cu Coated with Ag Spheres (CuLox 6080), 8 Micron Sphere



Typical SEM Photo of Cu Coated with Ag Flakes (CuLox 6200), 20 Micron Flake

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