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### NICKEL POWDER (5000-SERIES)



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SECTION 1: CHEMICAL COMPOSITION AND COMPANY IDENTIFICATION

#### 1.1. Product Identifier

CuLox Nickel Powder 5000 Series

#### 1.2. Relevant Identified uses of the substances or mixture and uses advised against

Cookware Coatings, Hard Metal Binder. High temperature anti-seize lubricants. Powder Coatings, Waterborne coatings. Printing inks.

#### **1.3. Details of the supplier of the safety data sheet** CuLox Technologies, Inc.

178 General Pulaski Walk, PO Box 108 Naugatuck, CT 06790 USA

Responsible person: E-Mail (competent person)

1.4. Emergency phone No.

Phone: +1 203 729-7940 Fax: +1 203 729-5989

culox@snet.net

+1 203 729-7940

#### SECTION 2: HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

Health	Environmental	Physical
Skin Sensitization – Category 1	Aquatic Toxicity – Chronic 2	
Carcinogenicity – Category 2		
STOT* Repeated Exposure – Category 1		

\*Single Organ Target Toxicity

#### 2.2. Label elements

Symbols: Exclamation mark, Health Hazard, Environment



Signal Word: Danger

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#### Hazard statements:

- H351 Suspected of causing cancer by inhalation
- H372 Causes damage to organs through prolonged or repeated exposure by inhalation
- H317 May cause an allergic skin reaction
- H412 Harmful to aquatic life long lasting effects

#### Precautionary statements:

P201	Obtain special instructions before use
P260	Do not breathe dust/fume/gas/mist/vapors/spray
P273	Avoid release to the environment
P281	Use personal protective equipment as required
P308 + P313	IF exposed or concerned: Get medical advice/attention
P302 + P352	IF ON SKIN: Wash with plenty of soap and water
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention

#### SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

#### 3.1. Substances

Name of Product:	Nickel Powder
IUPAC-Name:	Nickel (2+)
CAS-No.:	7440-02-0
EC-No.:	231-111-4
INDEX-No.:	028-002-01-4 (+Nickel powder; [particle diameter <1 mm]
Purity:	typically 99.8%
Synonym(s):	
MW:	58.69
Formula:	Ni

#### **SECTION 4: FIRST AID MEASURES**

#### 4.1. Description of first aid measures

General information:

In all cases of doubt call in a physician

In case of inhalation:

Remove person to fresh air. If not breathing, give artificial respiration. Oxygen may be administered if breathing is difficult. Seek immediate medical attention.

In case of skin contact:

Wash with plenty of water and soap and rinse thoroughly. Remove contaminated clothing and shoes. Seek immediate medical attention. If Skin irritation or rash occurs: Get medical advice/attention.

#### In case of eye contact:

Immediately flush eyes with plenty of water at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.

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*In case of ingestion:* Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.

Self protection at first aid: Avoid substance contact.

#### 4.2. Most important symptoms and effects, both acute and delayed

Skin contact: itching, eczema

**4.3. Indication of any immediate medical attention and special treatment needed** Not available

#### **SECTION 5:** FIREFIGHTING MEASURES

#### 5.1. Extinguishing media

*Suitable extinguishing media:* Use water spray, foam, dry chemical or carbon dioxide.

*Unsuitable extinguishing media:* No information available

#### 5.2. Special hazards arising from the substance or mixture

Fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. May oxidize to nickel oxide if exposed to high temperatures within a fire. Under special conditions nickel can react with carbon monoxide in reducing atmospheres to form Nickel Carbonyl, Ni(CO)4, a toxic gas. Metal powders when heated in reducing atmosphere may become pyrophoric. Combustion products: Nickel oxide fume, carbon dioxide and carbon monoxide

#### 5.3. Advice for firefighters

LARGE FIRES: Do not scatter spilled material with high pressure water streams. Self contained breathing apparatus and suitable protective clothing required. Use water spray to keep the fire-exposed container cool.

#### SECTION 6: ACCIDENTAL RELEASE MEASURE

#### 6.1. Personal precautions, protective equipment and emergency procedures

#### For non-emergency responders

Avoid substance contact. Avoid inhalation of dust. Provide sufficient ventilation

For emergency responders

For suitable protective equipment refer to Section 8

#### 6.2. Environmental precautions

Do not let enter drains, prevent release to the environment

#### 6.3. Methods and material for containment and cleaning up

Collect spills by sweeping or vacuuming with vacuum exhaust passing through a high efficiency particulate arresting (HEPA) filter if exhaust is discharged into the work place. Wear appropriate nationally approved respirators if collection and disposal of spills is likely to cause the concentration limits of airborne nickel to exceed the locally prescribed exposure limits. Nickel containing material is normally collected to recover nickel values.

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#### 6.4. Reference to other sections

Refer to Section 8 and 13

#### SECTION 7: HANDLING AND STORAGE

#### 7.1. Precautions for safe handling

Avoid substance contact. Do not breathe dust. Provide appropriate ventilation or local exhaust system if dusts are generated. Any unavoidable deposit of dust must be regularly removed. Wear appropriate respirator if handling is likely to cause the concentration of airborne nickel. Refer to Section 8.2

#### 7.2. Conditions for safe storage, including any incompatibilities

Store locked up.

Keep container tightly closed and sealed until ready for use. Store away from acids or reactive substances.

#### 7.3. Specific end use(s)

Refer to Section 1.2

#### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1. Control parameters

An indicatice, inhalable Nickel Occupational exposure Limit of 0.05 mg/m<sup>3</sup> for workers is given and justified by the CRS – instrad of a DNEL-DMEL in the long term – local and systemic effect – inhalation risk characterisation for Nickel-substances. Current nickel OELs in some countries are given as follows:

Country/Body	Status of Standard	Values of Standards <sup>1</sup> (mg Ni/m <sup>3</sup> )
Austria	current	0.05 <sup>2</sup>
Belgium	current	1.0
Denmark	current	0.05
Finland	current	1.0
France	current	1 (VME) <sup>3</sup>
Germany	current	0.5 (TRK) <sup>4</sup>
Ireland	current	1.0
Italy	current	1.0
Luxembourg	current	1.0
Netherlands	current	0.1
Norway	current	0.05
Portugal	current	1.0
Spain	current	1.0
Sweden	current	0.5 (metallic nickel) 0.1 (nickel oxide, carbonate) 0.01 (nickel subsulphide)
		Continued next page
Country/Body	Status of Standard	Values of Standards <sup>1</sup> (mg Ni/m³)
United Kingdom	current	0.5 (MEL) <sup>5,6</sup>
Japan	current	1.0

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Korea	current	1.0
China	current	1.0
nickel unless oth 2 This TLV applies		
dihydroxide, sub	ts. yenne d'Espositión. The value 1 m sulphide, monoxide, sulfide, trioxid pecified such as "insoluble Ni comp	e and for other chemical forms
4 TRK=Technisch	e Richtkonzentrationen.	
5 MEL=Maxium E	MEL=Maxium Exposure Limit.	
6 This value is bas	sed on "total inhalable" aerosol as r	neasured with the 7-hole sampler.

#### 8.2. Exposure controls

#### Appropriate engineering controls

Provide exhaust ventilation or local exhaustion to keep the airborne concentrations of vapours below their respective threshold limit value. See Section 7.1

Individual protection measures:

Eye / face protections:	Safety goggles / face shield
Skin protection:	Protective gloves. Chemical resistant protective clothing
Respiratory protection:	If exposed to dust concentrations above the exposure limit, use appropriate, certified respiration protective equipment. Respiratory Protective equipment (FFP2) {approved with regard to EN 149} is required for unenclosed Processes involving powders. Respiratory cartridges or canisters must be changed following the recommendations of the supplier.

Envionmental exposure controls:

Avoid release to environment

#### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1. Information on basic physical and chemical properties

Appearance:	solid, powder – silvery flake
Odour:	odorless
Odour treshold:	n/a
pH:	not available
Melting point/freezing point:	1453°C
Initial boiling point:	2732°C
Flash point:	not applicable
Evaporation rate:	not applicable
Flammability:	non flammable
Upper/lower flammability or explosive limits:	non explosive
Vapour pressure	negligible
Vapour density:	not applicable
Relative density:	8.9 g/cm <sup>3</sup>
Solubility in water:	insoluble

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Partition coefficient: n-octanol/water: Auto-ignition temperature:

Decomposition temperature: Viscosity: Explosive properties: Oxidising properties: not applicable very fine divided metal can smoulder in the presence of oxygen in the air not applicable not applicable non explosive non oxidising

## 9.2. Other information None

#### SECTION 10: STABILITY AND REACTIVITY

#### 10.1. Reactivity

Stable under normal temperatures and pressures. Material does not pose a dust explosion hazard.

#### 10.2. Chemical stability

The product is stable under normal conditions (room temperature)

#### 10.3. Possibility of hazardous reactions

This product can react vigorously with acids to liberate hydrogen, which can form explosive mixtures with air. Under special conditions nickel can react with carbon monoxide in reducing atmospheres to form nickel carbonyl, Ni(CO)<sub>4</sub>, a toxic gas.

#### 10.4. Conditions to avoid

Metal powders when heated in reducing atmospheres may become pyrophoric.

#### 10.5. Incompatible materials

Violent reactions possible with strong acids, strong oxidizing agents, acids anhydrides, in contact with nitrous acids and its salts nitrosamines may be released.

#### 10.6. Hazardous decomposition products

Please refer to section 5

#### SECTION 11: TOXICOLOGICAL INFORMATION

#### 11.1. Information on toxicological effects

a) acute toxicity:

	Value	Unit	Species
LD50 (oral)	9000	mg/kg bw	rat
LD50 (dermal)	not available	20 - 822	
NOAEC (inhal)	10.2	mg/L air (66	min.) observed 14 days after exposure

b) skin corrosion/irritation slight irritation

c) serious eye damage/irritation not classified

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*d) respiratory or skin sensitisation* sufficient data from human studies: May cause allergic skin reactions

e) germ cell mutagenicity not classified, test with mammalian cells – negative

f) carcinogenicity suspected of cousing cancer by inhalation

g) reproductive toxicity not classified as toxic to reproduction

*h)* STOT-single exposure not classified

*i*) STOT-repeated exposure Causes damage to organs through prolonged or repeated exposure by inhalation

j) aspiration hazard not classified

Other information

Further hazardous properties cannot be excluded. The product should be handles with the care usual when dealing with chemicals.

#### SECTION 12: ECOLOGICAL INFORMATION

#### 12.1. Toxicity

Classified as Aquatic Chronic category 2 under GHS classification. Toxic to aquatic life with long lasting effects.

	Value (range)	Dura
Short term toxicity		
LC50-Fish	0.23 to 320 mg/L	96 h
LC50-Invertebrates	0.013 to 4970 mg/L	48 h
IC50-algae	12.6 424 µg/L	72 h
EC50 (bacteria)	33 mg/L	48 h
Long term toxicity		
Fish-NOEC / L(E)C10	40 – 1379 µg/L	
Invertebrates NOEC / L(E)C10	1.4 – 425 µg/L	
Algae NOEC / EC10	12.6 – 425 µg/L	•

**12.2. Persistence and degradability** Abiotic degradation – not applicable

Biodegradation – not applicable

#### 12.3. Bioaccumulatice potential

Bioaccumulation in aquatic environment is low

12.4. Mobility in soil Not applicable endpoint

Duratio	n Species
96 h	Pimephales promelas-Danio rerio
48 h	Ceriodaphnia-Daphnia magna
72 h	Selenastrum capricornutum (OECD 201)
48 h	activated sludge (STP)
22	Danio rerio-oncorhinchus mykiss
22	Lymnea stagnalis-chironimus tentans
•	Scenedesmus accumubatus- Pseudokirchnerel subcapitata

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#### 12.5. Results of PBT and vPvB assessment

Does not apply to inorganic substances

**12.6. Other adverse effects** Not known

#### SECTION 13: DISPOSAL CONSIDERATIONS

#### 13.1. Waste treatment methods

Chemicals and packages as waste must be disposed of in accordance with the respective national and local regulations. Containers should be cleaned of residual product before disposal. Consult your local or regional authorities.

Do not contaminate ground or surface waters via drainage, by cleaning of equipment or disposal of wastes.

#### **SECTION 14: TRANSPORTATION INFORMATION**

#### 14.1. UN number

not classified as dangerous good

## 14.2. International Maritime Dangerous Goods Code not regulated

## 14.3. International Civil Aviation Organization Technical Instructions for the Carriage of Dangerous Good by Air

not regulated

#### 14.4. U.S. Dept. of Transportation Regulations

Apply to nickel powders if they are less than 100 micron in particle size and if they are packaged in quantities greater than 100 pounds

14.5. Canadian Transportation of Dangerous Goos Act not regulated

14.6. European Agreement Concerning the International Carriage of Dangerous Goods by Road not regulated

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code not applicable

#### SECTION 15: REGULATORY INFORMATION

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

Refer to Directive on Major accident hazard 96/82/EC: 9a Dangerous for the environment-50t200t Refer to Directive 94/33/EC on the protection of young people at work

Authorization and/or restrictions on use:

Refer to Regulation 552/2009/EC amending Regulation 1907/2006/EC: Annex XVII point 27

National Regulations: (Germany)

Refer to Regulations on occupationsl restrictions as: To adolescent persons according to § 22 JarbSchG Water Hazard Class: WGK: 2 Reg. No.: 7616 Status: V: KBwS-Decision

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#### SECTION 16: OTHER INFORMATION

#### 16.1. Relevant

<i>R-Phrases</i> R40 R48/23 R43 R52-53	Limited evidence of a carcinogenic effect. Toxic: dager of serious damage to health by prolonged exposure through inhalation. May cause sensitisation by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Hazard Statements	
H351 H372 H317 H412	Suspected of causing cancer by inhalation. Causes damage to organs through prolonged or repeated exposure by inhalation. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effect.
Precautionary Statem	pents
P201	Obtain special instructions before use.
P260	Do not breath dust/fumes/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P281	Use personal protective equipment as required.
P308+P313	If exposed or concerned: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with planty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.

Training: Operators should be trained regularly on safe handling and emergency response.

Note: CuLox Technologies, Inc. believes that the information in this Material Safety Data Sheet is accurate. However, Culox Technologies, Inc. makes no express or implied warranty as to the accuracy of such information and expressly disclaims any liability resulting from reliance on such information.